## A SYNTHESIS OF 7-METHOXYCEPHALOSPORIN AND ITS NOVEL REARRANGEMENT

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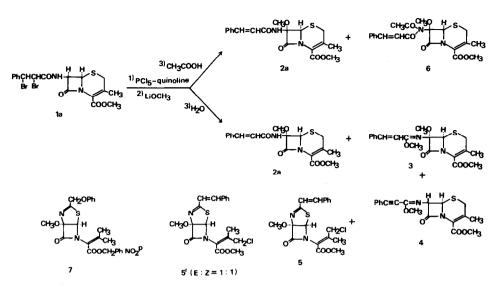
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Recently much effort has been directed towards the synthesis of 7-methoxycephalosporins because of the finding of the cephamycin group and their enhanced activity towards gram negative bacteria<sup>1,2,3)</sup>. We also have studied and reported<sup>4)</sup> some novel reactions for introducing a methoxy group at  $C_7$  position of cephalosporins. Now we wish to report a modified  $C_7$ -methoxylation and a novel rearrangement of the resulting 7-methoxycephalosporin derivative.

7β-(3-Phenyl-2,3-dibromopropionyl)amino-3-methyl-3-cephem-4-carboxylic acid methyl ester (1a) was converted to the corresponding imino chloride with PCl<sub>5</sub>-quinoline in chloroform, and subsequently reacted with an excess amount of a methanolic solution of lithium methoxide at -70° for 20 min. After quenching with water and following the usual work up, 7α-methoxy-7βcinnamoylamino-3-methyl-3-cephem-4-carboxylic acid methyl ester (2a, 68.6%), 7α-methoxy-imino ether (3, 2.6%), 7-unsubstituted imino ether\* (4, 3.7%) and a rearranged thiazoline derivative ( $\underline{5}$ , 3.8%) were obtained. 2a: ir  $\nu_{max}$ (nujol) 3300, 1775, 1730, 1675, 1630 cm<sup>-1</sup>; nmr & ppm(CDCl<sub>3</sub>) 2.10(3H, s), 3.22(2H, s), 3.55(3H, s), 3.77(3H, s), 5.12(1H, s), 6.70(1H, d, J=16 Hz), 7.2-8.3 (5H), 7.7(1H, d, J=16 Hz). 3: ir  $\nu_{max}$ (liquid) 1770, 1730, 1645, 1605, 1597 cm<sup>-1</sup>; nmr & ppm (CDCl<sub>3</sub>) 2.97(3H, s), 3.00 and 3.37(2H, AB-q, J=18 Hz), 3.36(3H, s), 3.77(6H, s), 4.92(1H, s), 7.03(1H, d, J=16 Hz), 7.1-7.5(6H). 4: ir  $\nu_{max}$ (CHCl<sub>3</sub>) 2225, 1775, 1730, 1625 cm<sup>-1</sup>; nmr & ppm (CDCl<sub>3</sub>) 2.09(3H, s), 3.20 and 3.48(2H, AB-q, J=18 Hz), 3.83(3H, s), 3.85(3H, s), 4.69(1H, d, J=2 Hz), 4.99(1H, d, J=2 Hz), 7.25-7.65(5H). 5: ir  $\nu_{max}$ (liquid) 1780, 1730, 1630 cm<sup>-1</sup>; nmr & ppm (CDCl<sub>3</sub>) 2.20(3H, s), 3.20 and 3.48(2H, AB-q, J=18 Hz), 3.83(3H, s), 3.85(3H, s), 4.69(1H, d, J=2 Hz), 4.99(1H, d, J=2 Hz), 7.25-7.65(5H). 5: ir  $\nu_{max}$ (liquid) 1780, 1730, 1630 cm<sup>-1</sup>; nmr & ppm(CDCl<sub>3</sub>) 2.20(3H, s), 3.50(3H, s), 3.67(3H, s), 3.85(2H, s), 5.72(1H, s), 7.00(1H, d, J=16 Hz), 7.17(1H, d, J=16Hz), 7.30(5H, s).

On the other hand quenching of the above reaction with acetic acid in place of water, in addition to 2a(28.1%),  $7\alpha$ -methoxy- $7\beta$ -(N-cinnamoyl-N-acetyl)amino-3-methyl-3-cephem-4-carboxylic acid methyl ester( $\underline{6}$ ) was obtained in 41.4\% yield.  $\underline{6}$ : ir  $v_{max}$  (liquid) 1780, 1725, 1700, 1620 cm<sup>-1</sup>; nmr  $\delta$  ppm(CDCl<sub>3</sub>) 2.24(3H, s), 3.36(3H, s), 2.97 and 3.54(2H, AB-q, J=16 Hz), 3.67(3H, s), 3.78(3H, s), 5.06(1H, s), 6.82(1H, d, J=16 Hz), 7.3-7.6(5H), 7.75(1H, d, J=16 Hz).

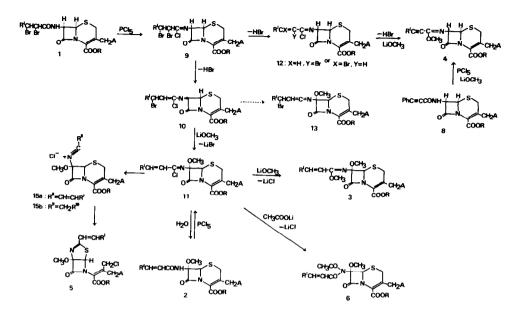
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The structure of <u>4</u> was confirmed by an independent synthesis from 7 $\beta$ -phenylpropargylamido-3-methyl-3-cephem-4-carboxylic acid methyl ester(<u>8</u>) on treatment successively with PCl<sub>5</sub> and lithium methoxide<sup>\*\*</sup>. The structure of the thiazoline derivative (<u>5</u>) was ascertained by comparing its nmr spectrum with that of <u>7</u><sup>3g)</sup>. When <u>5</u> was treated with a base, such as triethylamine or lithium methoxide, the E-Z isomeric mixture (<u>5</u>', E:Z=1:1) was afforded, and the nmr spectrum of the isomer <u>5</u>', especially the chemical shifts of CH<sub>3</sub> of the side chain ( $\delta$ 1.80 and 2.20 ppm), suggested the configuration of the side chain of <u>5</u> as shown in the scheme.

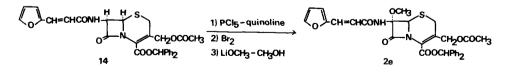
When  $\underline{2a}$  was treated with PCl<sub>5</sub>-quinoline at room temperature to yield 7 $\alpha$ -methoxy-imino chloride (<u>11</u>) and followed by treatment with lithium methoxide, the imino ether (<u>3</u>), thiazoline (<u>5</u>) and starting amide (<u>2a</u>) were obtained after the usual work up. If the imino chloride (<u>11</u>) was treated with lithium acetate in place of lithium methoxide, a tertiary amide (<u>6</u>) was obtained in addition to <u>2a</u> and <u>5</u>. However the imino chloride (<u>11</u>) gave the thiazoline (<u>5</u>, 27%) and the starting amide (<u>2a</u>, 70%) after usual work up with a phosphate buffer. From these experiments the mechanism of this methoxylation reaction was presumed as is shown in next page.

Our reported methoxylation reaction<sup>4)</sup>, suggests that the Michael addition of methoxyl group to exoimine (<u>10</u>) would give a 7-methoxyketenimine (<u>13</u>), but in this case the reaction occurred at 1,5-position to give imino chloride (<u>11</u>) by elimination of labile bromide which attached to an allylic C-atom. The resulting imino chloride was very reactive affording the amide (<u>2a</u>) with water, imino ether (<u>3</u>) with lithium methoxide, tertiary amide (<u>6</u>) with lithium acetate and thiazoline (5) by rearrangement.



Analogous methoxylation reaction was achieved successfully using <u>1b</u> (R'=PhS-, A=OAc, R=CHPh<sub>2</sub>), <u>1c</u> (R'=2-thienyl, A=H, R=CH<sub>3</sub>) and <u>1d</u> (R'=2-thienyl, A=OAc, R=CHPh<sub>2</sub>) to give the corresponding <u>2b</u>, <u>2c</u> and <u>2d</u> in 25%, 57% and 45% yields respectively.

When the starting dibromoamide (<u>1</u>) was difficult to synthesize, another modified methoxylation was applied.  $7\beta$ -Furylacrylamide-3-acetoxymethyl-3-cephem-4-carboxylic acid benzhydryl ester (<u>14</u>) was converted to an imino chloride by PCl<sub>5</sub>-quinoline, and reacted with a slight excess amount of bromine at -20° to afford dibromoimino chloride (<u>9b</u>, R'=2-furyl, A=OAc, R=CHPh<sub>2</sub>). Successive treatment with lithium methoxide and following usual work up gave  $7\alpha$ methoxy- $7\beta$ -furylacrylamido-3-acetoxymethyl-3-cephem-4-carboxylic acid benzhydryl ester (<u>2e</u>) in 20% yield.



Although the rearrangement of a penicillin sulfoxide to a thiazoline derivative with trimethylphosphite is well known<sup>5)</sup>, such a rearrangement of a cephalosporin has not been reported. Recently Spitzer et al<sup>6)</sup> observed such a rearrangement only in 6-fluoropenicillin imino chloride but not in 7-fluorocephalosporin imino chloride. They mentioned in their

report that in the rearrangement of the penicillin imino chloride to the thiazoline derivative, the inductive effect of  $C_6$ -fluorine and the angle between the two rings of penicillin play an important part. In our case it is very interesting that such a rearrangement occurred in the compound having a methoxy group and an even larger angle between the two rings. We could not find any such rearrangement in the imino chloride prepared from 7 $\alpha$ -methoxy-7 $\beta$ -substitutedacetamido cephalosporins which have at least one hydrogen atom attached to the sp<sup>3</sup>-carbon located at the  $\alpha$ -position of the amide. In such cases the intermediate iminium iron (<u>15</u>b) would be easily quenched to form a ketenimine. For these rearrangements at least 2 factors would be essential; firstly the absence of hydrogen at the 7 $\alpha$ -position of the  $\beta$ -lactam, and secondly the absence of a hydrogen at the sp<sup>3</sup>-carbon adjacent to the amide.

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- \* A mixture of  $6\alpha$ ,  $7\alpha$ -(cis, 30%) and  $6\alpha$ ,  $7\beta$ -(trans. 70%) hydrogen derivative.
- \*\* The ratio of cis/trans was just same as that of compound yielded from la.